SURFISHER

Capacitor Discharge Welder MECHANICAL SPECIFICATIONS



ELECTRICAL SPECIFICATIONS

 Incoming
 Outgoing

 Voltage
 110/220 VAC
 35 - 160 VDC

 Current
 15/7.5 Amp
 3,000 - 9,000 A

 Hertz
 50/60Hz
 DC

Hertz 50/60Hz DC

Capacitance 100,000 uF

CAPACITY SPECIFICATIONS

- Pin/Stud Range: 14 GA. thru 5/16" dia. Weld Base
- Weldable Materials: Mild Steel, Stainless, Aluminum
 - Weld Rate: 24 welds per Minute at Max Voltage
 - Charge Time: <3 seconds @ Max. Charge
 - Mode: Capacitor Discharge

OPERATIONAL SPECIFICATIONS

- Indicator Lights (3) Resettable Breaker
 - Thermal Fan
 Safety Shutdowns
 - 7-Segment Digital Display

WELD GUN

Weight: 1.6 lbs. (73 kg) [not including cable]

Size [LWH]: 4 7/8" x 2" x 5 3/4"

[124mm x 51mm x 146mm]

Weldable Diameter: 14ga. Thru 5/16" [M8] Dia. Weld Base Material: High strength, impact resistant polycarbonate

CABLES

Ground Cable: #4 x 15 ft. [4.6m] - one each

Gun Cable Set: #4 x 18/2 x 20 ft. [6.1m] - direct from gun







Call 1-800-852-8352 450 Richard Street Miamisburg, Ohio 45342 midwestfasteners.com





SURE SHOT II PACKAGE

Pin Welder, Storage Toolbox and SURE SHOT II Accessory Pak — the Package for the most versatile, high-powered pin/stud system in the field. Keep your Tools complete, protected and job-ready at all times, in one easy to handle case — with everything you need.



ACCESSORY PAK

- Complete & convenient
- Modular component of toolbox
- Tailored to your application



TOOL BOX

Sure Shot II — a perfect fit! Transport & storage for your Sure Shot II power unit.



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STORAGE CHEST

Full system storage with space-to-spare. Your system travels & stores as one!